Quality Assurance System

■When each depertment meets the regulatory requirement for a product, a project or the contract,
  ensure the achievement method of quality requirements without contradicting this product realization process.

Dep.	Customer	Sales	Production control	Production	Engineering	Quality Assurance	Purchasing	Related regulation
Product Planning	Marketing reseach / Customer's requirements	○——	Definition of the requirements・revue					Business contract regulation
Design					Product design / Process design			Design management regulation
Pilot production	Request of pilot production ○——	——○	Start - pilot production revue / Pilot production・characterization					Business contract regulation
Pre production	Quality / Reliability evaluation		Start Pre - production revue / Pre - production revue・characterization / Standarzation / Production approval					Document management regulation / Design management regulation
Production	○——	Received order and Manufacturing instruction	Production control / Delivery date management	Process management / Equipment management	Productivity improvement	Inspection management Calibration management of measuring instrument	Material purchase	Facilities management regulation / Measuring instrument and apparatus management regulation / Purchase operation reguration
			Production					
	○——	——○	Change management					Change management regulation
			Irregular management					Irregular management regulation
			Shipment inspection			Inspection management		Correction and prevention method regulation
			Packing and Shipping					Inspection management Regulation
	○——	Deliverry management						
	Detected irregular	○——				Accept		Claim management regulation
			Investigation & measures & consideration & corrective action implementation					Correction and prevention method regulation
						Report Conclusion		
	Admit	○——						